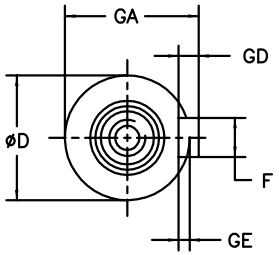
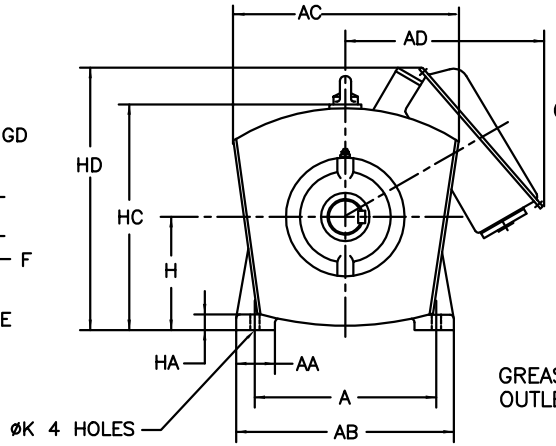
IF IN DOUBT ASK.....

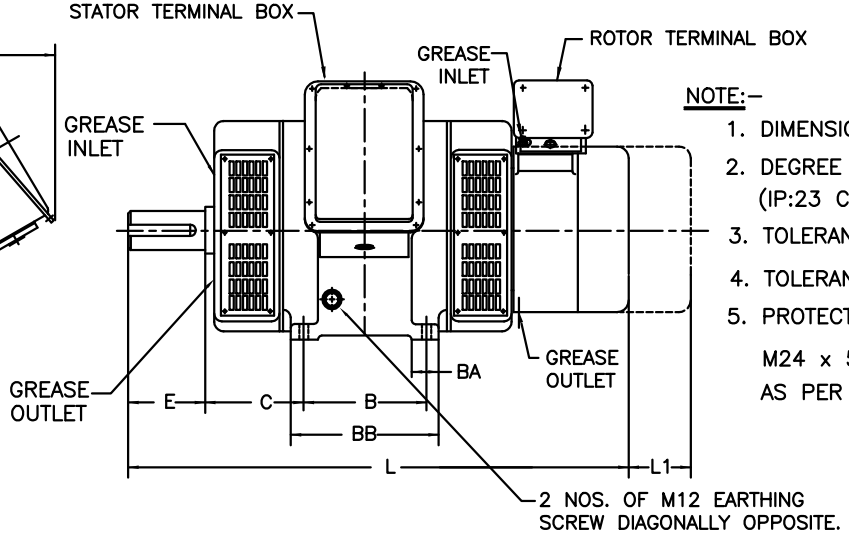
DO NOT SCALE THE DRAWING

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED



SHAFT EXTENSION DETAILS





NOTE:–

1. DIMENSIONS ARE AS PER IS:1231
2. DEGREE OF PROTECTION IP:22, (IP:23 CAN BE GIVEN AS AN OPTION)
3. TOLERANCE ON H: $^{+0.00}_{-1.00}$
4. TOLERANCE ON D: m6
5. PROTECTED CENTRE HOLE M24 x 50 DEEP AS PER IS:2540 AT SHAFT EXTENSION.

FRAME	POLE	A	AA	AB	AC	AD	B	BA	BB	C	D	E	F	GA	GD	GE	H	HA	HC	HD	K	L	L1
SB 315M	4, 6, & 8	508	110	620	730	690	457	120	540	216	90	170	25	95	14	9	315	32	630	840	28	1455	200
SB 315S	4, 6, & 8	508	110	620	730	690	406	120	490	216	90	170	25	95	14	9	315	32	630	840	28	1405	200

REV.	ZONE	BRIEF RECORD	SIGNATURE	DATE

PP & MM

MKTG. ACM

PRINTS ISSUED TO

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	DRAWING No.	FROM DT.	SIGN & DATE.
THIS SUPERSEDES			
THIS IS SUPERSEDED BY			

CUSTOMER / O/A No.

SCALE NTS

USED ON / TYPE SB 315

DRAWN	Sd/SPF	25/04/06
CHECKED	Sd/ASK	25/04/06
APPROVED	Sd/BVS	30/04/06

TITLE: DIMENSIONAL DRAWING

31101206

SHEET NO. ONE OF ONE

KIRLOSKAR ELECTRIC COMPANY LTD. BANGALORE – 560055 (INDIA)

FORM No. 11401038